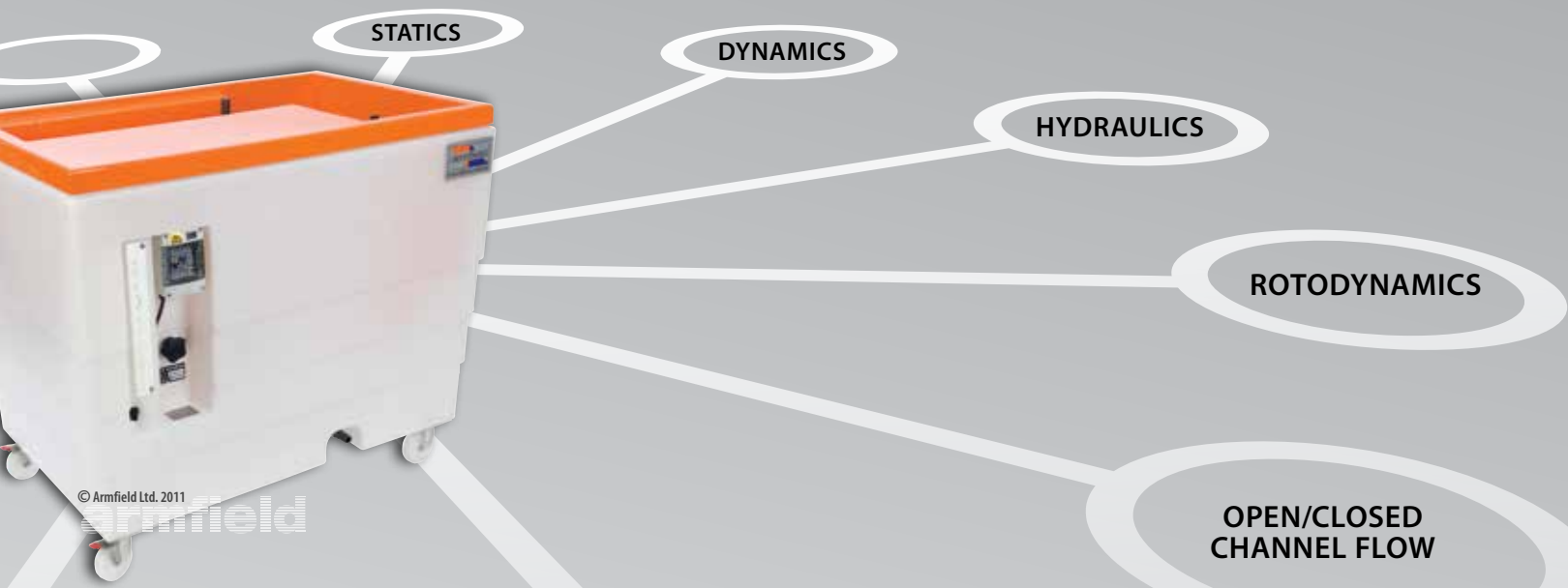


## COMPLETE FLUID MECHANICS LABORATORY- F1

STATICS | DYNAMICS | OPEN/CLOSED CHANNEL FLOW | ROTODYNAMICS | HYDRAULICS



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(Shown with F1-10 Hydraulics Bench)



(Shown with F1-10 Hydraulics Bench)



(Shown with F1-10 Hydraulics Bench)



### F1-10 AND ASSOCIATED PRODUCTS

The Armfield Hydraulics Bench and accessories have long been the benchmark used in Fluid Mechanics teaching laboratories. The comprehensive range of equipment covers all aspects of the teaching of hydraulics in a safe, visual and easy to understand way, backed up by first class teaching materials.

This range of equipment has now been extended and reinforced with an integrated range of hydrostatics teaching accessories together with some new hydraulics products. Thus the complete curriculum can be covered with this attractive range of products.



\* Excluding DLM range

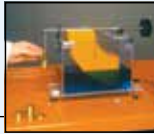
The latest version of this data sheet is available at:  
[discoverarmfield.com/en/products/view/f1](http://discoverarmfield.com/en/products/view/f1)

## FLUID STATICS

F1-11 Dead Weight Calibrator



F1-12 Hydrostatic Pressure



F1-14 Metacentric Height



F1-29 Fluid Statics & Manometry Apparatus



F1-30 Fluid Properties Apparatus



F1-31 Pascal's Apparatus



## FLUID DYNAMICS (CLOSED CONDUIT FLOW)

F1-15 Bernoulli's Theorem



F1-16 Impact of a Jet



F1-17 Orifice and Free Jet Flow



F1-17A Orifice Discharge



F1-18 Energy Losses in Pipes

F1-20 Osborne-Reynolds Demonstration



F1-21 Flow Meter Demonstration



F1-22 Energy Losses in Bends



F1-23 Free and Fixed Vortices



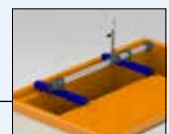
F1-24 Hydraulic Ram



F1-28 Cavitation Demonstration



**NEW**  
F1-33 Pitot Tube Demonstrator



C6-MkII Fluid Friction Apparatus (shown with F1-10)

C7-MkII Pipe Surge and  
Water Hammer Apparatus (shown with F1-10)



C11-MkII Pipe Networks Accessory  
(shown with F1-10)



S16 Hydraulic Flow Demonstrator (shown with F1-10)

## OPEN CHANNEL FLOW (FREE SURFACE FLOW)

F1-13 Flow Over Weirs



F1-19 Flow Channel



C4-MkII Multi-purpose Teaching Flume  
(shown with F1-10)



S16 Hydraulic Flow Demonstrator (shown with F1-10)



## ROTODYNAMIC MACHINES (FLUID MACHINERY)

F1-25 Demonstration Pelton Turbine



F1-26 Series Parallel Pumps



F1-27 Centrifugal Pump Characteristics



F1-32 Demonstration Francis Turbine



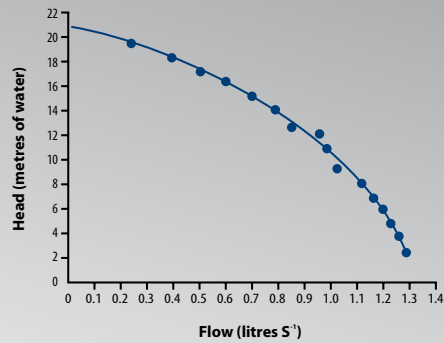
(Also see the comprehensive range of computer controlled rotodynamic machines in the Armfield 'CAPTURE' FM range.  
URL: [www.armfield.co.uk/fm](http://www.armfield.co.uk/fm))

**Note:** 'F' Coded products are aimed at an introduction to basic principles. 'C' and 'S' coded products provide a more thorough understanding of the topic covered.



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F1-10 Basic Hydraulics Bench



Service pump characteristics curve (indicative)

## THE F1-10 BASIC HYDRAULICS BENCH

### DESCRIPTION

This unit is designed as a portable and self-contained service module for the range of accessories described later in this data sheet.

The bench is constructed from lightweight corrosion resistant plastic and is mounted on wheels for mobility. The bench top incorporates an open channel with side channels to support the accessory on test.

Volumetric measurement is integral and has been chosen in preference to other methods of flow measurement for its ease of use, accuracy and safety (no heavy weights for students to handle).

The volumetric measuring tank is stepped to accommodate low or high flow rates. A stilling baffle reduces turbulence and a remote sight tube with scale gives an instantaneous indication of water level. A measuring cylinder is included in the supply for measurement of very small flow rates.

A dump valve in the base of the volumetric tank is operated by a remote actuator. Opening the dump valve returns the measured volume of water to the sump in the base of the bench for recycling. An overflow in the volumetric tank avoids flooding.

Water is drawn from the sump tank by a centrifugal pump and a panel mounted control valve regulates the flow. An easy-to-use quick release pipe connector situated in the bench top enables the rapid exchange of accessories without the need for hand tools.

Each accessory is supplied as a complete piece of equipment, needing no additional service items other than the Hydraulics Bench. When coupled to the bench they are immediately ready for use.

### TECHNICAL DETAILS

Pump:	centrifugal type max. head 21m H <sub>2</sub> O max. flow 1.35 litres/sec
Motor rating:	0.37kW
Sump tank capacity:	250 litres
High flow volumetric tank:	40 litres
Low flow volumetric tank:	6 litres
Height of working surface:	1 metre above floor level

### OVERALL DIMENSIONS

Height:	1.00m
Width:	1.13m
Depth:	0.73m

### SHIPPING SPECIFICATION

Volume	1.5m <sup>3</sup>
Gross weight	160kg
Individual accessories on request	

### SERVICES REQUIRED

#### Electrical supply:

F1-10-A:	220/240V/1ph/50Hz @ 10A
F1-10-B:	110/120V/1ph/60Hz @ 20A
F1-10-G:	220V/1ph/60Hz @ 10A

#### Water:

Fill with clean water.  
No permanent connection required.



F1-11 Dead Weight Pressure Gauge Calibrator

### F1-11 DEAD WEIGHT PRESSURE GAUGE CALIBRATOR

This calibrator functions on the same principle adopted in calibrating industrial pressure gauges.

#### DEMONSTRATION CAPABILITIES

> Calibrating a Bourdon type pressure gauge

#### DESCRIPTION

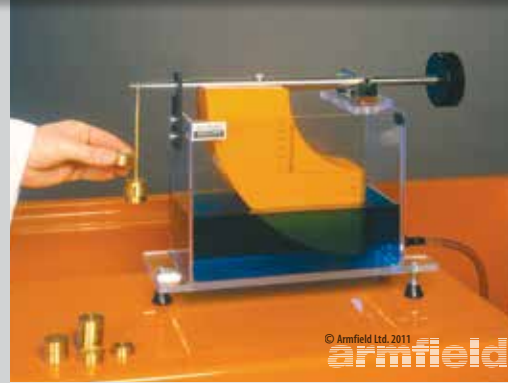
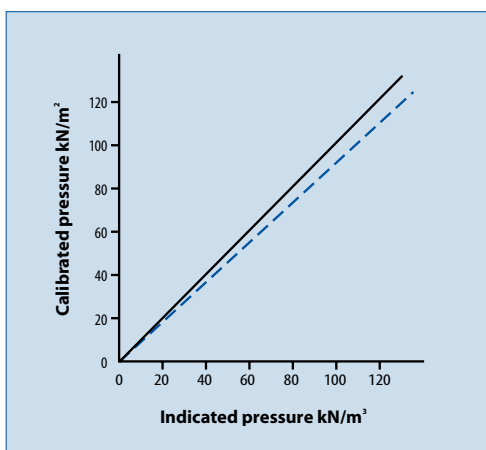
This Dead Weight Pressure Gauge Calibrator consists of a precision machined piston and cylinder assembly mounted on levelling screws.

A Bourdon gauge is supplied for calibration. The weights supplied are added to the upper end of the piston rod, which is rotated to minimise friction effects.

The gauge is thus subject to known pressures, which may be compared with the gauge readings and an error curve drawn.

#### TECHNICAL DETAILS

Pressure gauge:	Bourdon tube range 0 to 200 kN/m <sup>2</sup> (kPa)
Area of piston:	244.8 x 10 <sup>-6</sup> m <sup>2</sup>
Mass of piston:	0.5kg
Ancillary masses:	2x 0.5kg, 1.0kg and 2.5kg



F1-12 Hydrostatic Pressure

### F1-12 HYDROSTATIC PRESSURE

The Hydrostatic Pressure accessory has been designed to determine the static thrust exerted by a fluid on a submerged surface and enables comparison of the measured magnitude and position of this force with simple theory.

#### DEMONSTRATION CAPABILITIES

> Determining the centre of pressure on both a submerged or partially submerged plane surface and comparison with the theoretical position

#### DESCRIPTION

A fabricated quadrant is mounted on a balance arm, which pivots on knife edges. The knife edges coincide with the centre of the arc of the quadrant. This means that when the quadrant is immersed, the only force that gives rise to a moment about the knife edges is the hydrostatic force acting on the end face of the quadrant.

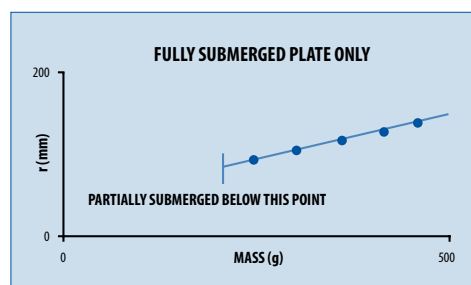
The balance arm incorporates a hanger for the weights supplied and an adjustable counterbalance.

This assembly is mounted on top of an acrylic tank, which may be levelled by adjusting screwed feet. Correct alignment is indicated on a circular spirit level mounted on the base of the tank.

An indicator attached to the side of the tank shows when the balance arm is horizontal. Water is added to the tank via a flexible tube and may be drained through a valve in the side of the tank. The water level is indicated on a scale on the side of the quadrant.

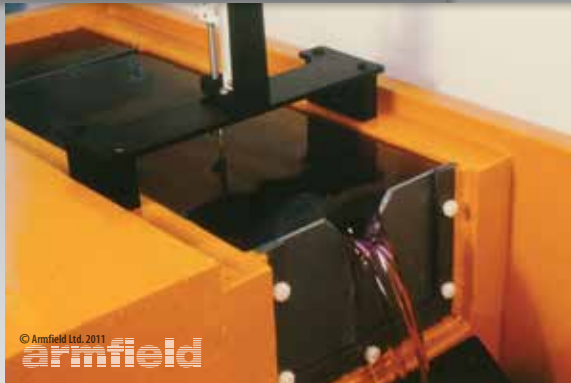
#### TECHNICAL DETAILS

Tank capacity:	5.5 litres
Distance between suspended mass and fulcrum:	275mm
Cross-sectional area of quadrant (torroid):	7.5 x 10 <sup>-3</sup> m <sup>2</sup>
Total depth of completely immersed quadrant:	160mm
Height of fulcrum above quadrant:	100mm



Graph plotting r against mass using F1-12 (indicative)





F1-13 Flow over Weirs - vee notch weir

REQUIRES F1-10



F1-14 Metacentric Height

### F1-13 FLOW OVER WEIRS

Two different weir plates are provided enabling familiarisation and comparison with theory.

#### DEMONSTRATION CAPABILITIES

- > Demonstrating the characteristics of flow over a rectangular notch
- > Demonstrating the characteristics of flow over a vee notch
- > Determining the coefficient of discharge

#### DESCRIPTION

The Flow Over Weirs consists of five basic elements used in conjunction with the flow channel in the moulded bench top of the Hydraulics Bench.

A quick release connector in the base of the channel is unscrewed and a delivery nozzle screwed in its place.

A stilling baffle locates into slots in the walls of the channel. The combination of the inlet nozzle and stilling baffle promote smooth flow conditions in the channel.

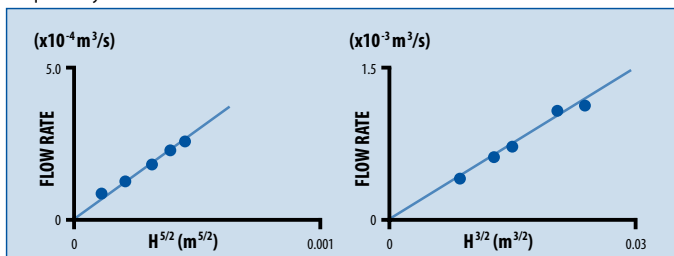
A Vernier hook and point gauge is mounted on an instrument carrier, which is located on the side channels of the moulded top. The carrier may be moved along the channels to the required measurement position.

The rectangular notch weir or (V) vee notch weir to be tested is clamped to the weir carrier in the channel by thumb nuts. The stainless steel weir plates incorporate captive studs to aid assembly.

#### TECHNICAL DETAILS

Overall dimensions of weir plates:	height	160mm
	width	230mm
	thickness	4mm
Dimensions of rectangular notch:	height	82mm
	width	30mm
Angle of vee notch weir:	90° inclusive	
Hook & point gauge range:	0 to 150mm	
	Accuracy	0.1mm

Requires Hydraulics Bench Service unit F1-10



Typical results obtained using F1-13 vee notch weir (left) and rectangular weir

### F1-14 METACENTRIC HEIGHT

This equipment enables a thorough investigation of the factors affecting the stability of a floating body.

#### DEMONSTRATION CAPABILITIES

- > Determining the centre of gravity of the pontoon
- > Determining the metacentric height and from this the position of the metacentre for the pontoon
- > Varying the metacentric height with angle of heel

#### DESCRIPTION

The position of the metacentre can be varied to produce stable and unstable equilibrium.

The equipment consists of a plastic rectangular floating pontoon, the centre of gravity of which can be varied by an adjustable weight, which slides and can be clamped in any position on a vertical mast.

A single plumb-bob is suspended from the mast, which indicates the angle of heel on a calibrated scale.

A weight with lateral adjustment enables the degree of heel to be varied and hence the stability of the pontoon determined.

The equipment does not require a separate water tank as it may be used on the Hydraulics Bench by filling the volumetric tank.

#### TECHNICAL DETAILS

Max. angle of heel:	±13°
Corresponding linear dimension:	±90mm
Pontoon dimensions:	length 350mm
	width 200mm
	overall height 475mm



REQUIRES F1-10

F1-15 Bernoulli's Theorem Demonstration

### F1-15 BERNOULLI'S THEOREM DEMONSTRATION

**This accessory demonstrates the application of Bernoulli's Theorem and circumstances where it does not apply.**

#### DEMONSTRATION CAPABILITIES

- > Demonstrating Bernoulli's Theorem and its limitations
- > Directly measuring the static and total head distribution along a Venturi tube
- > Determining the meter coefficient at various flow rates

#### DESCRIPTION

The test section consists of a classical Venturi machined in clear acrylic. A series of wall tapings enable measurement of the static pressure distribution along the converging and diverging duct. A total head tube is provided to traverse along the centre line of the test section. These tapings are connected to a manometer bank incorporating a manifold with air bleed valve.

Pressurisation of the manometers is facilitated by a hand pump. The test section is arranged so that the characteristics of flow through both a converging and diverging section can be studied. Water is fed through a hose connector and is controlled by a flow regulator valve at the outlet of the test section.

The Venturi can be demonstrated as a means of flow measurement and the discharge coefficient can be determined.

#### TECHNICAL DETAILS

Manometer range:	0 to 300mm
Number of manometer tubes:	8
Throat diameter:	10.0mm
Upstream diameter:	25.0mm
Upstream taper:	14°
Downstream taper:	21°

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-16 Impact of a Jet

### F1-16 IMPACT OF A JET

**This equipment enables the force developed by a jet of water impinging upon a stationary object to be measured.**

#### MEASUREMENT CAPABILITIES

- > Measuring the force exerted on different targets and comparison with the forces predicted by momentum theory

#### DESCRIPTION

The apparatus consists of a cylindrical clear acrylic fabrication with provision for levelling. Water is fed through a nozzle and discharged vertically to strike a target carried on a stem, which extends through the cover. A weight carrier is mounted on the upper end of the stem.

The dead weight of the moving parts is counter-balanced by a compression spring. The vertical force exerted on the target plate is measured by adding the weights supplied to the weight pan until the mark on the weight pan corresponds with the level gauge.

A total of four targets are provided.

#### TECHNICAL DETAILS

Nozzle diameter:	8mm
Distance between nozzle & target plate:	20mm
Diameter of target plate:	36mm

Target plates:	– 180° hemispherical target
	– 120° target (cone)
	– flat target
	– 30° target

Requires Hydraulics Bench Service unit F1-10



F1-17 Orifice and Free Jet Flow

REQUIRES F1-10



F1-17a Orifice Discharge

REQUIRES F1-10

## F1-17 ORIFICE AND FREE JET FLOW

**This equipment permits calibration of two orifices of differing diameter and enables the trajectory of the jet to be plotted.**

### MEASUREMENT CAPABILITIES

- > Establishing the coefficient of velocity for a small orifice
- > Finding experimentally the coefficient of discharge for a small orifice with flow under constant head and flow under varying head
- > Comparing the measured trajectory of a jet with that predicted by simple theory of mechanics

### DESCRIPTION

In the Orifice & Free Jet Flow accessory a constant head tank is fed with water from the Hydraulics Bench. The orifice is installed at the base of this tank by means of a special wall fitting, which provides a flush inside surface.

The head is maintained at a constant value by an adjustable overflow and is indicated by a level scale. A series of adjustable probes enable the path followed by the jet to be ascertained.

Adjustable feet permit levelling.

### TECHNICAL DETAILS

Orifice diameters:	3.0mm and 6.0mm
Jet trajectory probes:	8
Max. constant head:	410mm

Requires Hydraulics Bench Service unit F1-10

## F1-17A ORIFICE DISCHARGE

**The Orifice Discharge accessory enables full analysis of the flow through five different orifices over a range of flow rates.**

### MEASUREMENT CAPABILITIES

- > Determining the contraction and velocity coefficients
- > Calculating the discharge coefficient

### DESCRIPTION

The Orifice Discharge accessory consists of a cylindrical clear acrylic tank, which has an orifice fitted in the base.

A traverse assembly is provided, which enables a pitot tube to be positioned anywhere in the jet. Attached to this pitot tube is a fine wire, which can be traversed across the jet to accurately measure the jet diameter and the vena contracta diameter and so determine the contraction coefficient. The pitot head and the total head across the orifice are shown on manometer tubes adjacent to the tank.

In addition to the sharp edged orifice, four additional orifices with different profiles are supplied. All orifices have a common bore of 13mm for direct comparison of performance.

### TECHNICAL DETAILS

Standard orifice:	sharp-edged 13mm diameter
Max. head:	365mm
Traverse mechanism:	lead screw with adjusting nut calibrated 0.1mm per division

Requires Hydraulics Bench Service unit F1-10





REQUIRES F1-10

F1-18 Energy Losses in Pipes

## F1-18 ENERGY LOSSES IN PIPES

This equipment enables the pressure drop of water passing through a hydraulically smooth circular pipe to be measured in detail and the pipe friction equation to be verified.

### DEMONSTRATION CAPABILITIES

- > Investigating the variation of friction head along a circular pipe with the mean flow velocity in the pipe
- > Investigating the effects of laminar and turbulent flow regimes

### DESCRIPTION

The Energy Losses in Pipes accessory consists of a test pipe, orientated vertically on the side of the equipment, which may be fed directly from the Hydraulics Bench supply or, alternatively, from the integral constant head tank.

These sources provide high or low flow rates which may be controlled by a valve at the discharge end of the test pipe. Head loss between two tapping points in the test pipe is measured using two manometers, a water over mercury manometer for large pressure differentials and a pressurised water manometer for small pressure differentials.

Excess water discharging from the constant head tank is returned to the sump tank of the Hydraulics Bench. Adjustable feet permit levelling.

Mercury not supplied.

A Digital Pressure Meter: H12-8 is available as an alternative to Mercury manometers - for more information view online: [www.armfield.co.uk/h12-8](http://www.armfield.co.uk/h12-8)

### TECHNICAL DETAILS

Diameter of test pipe:	3.0mm
Length of test pipe:	760mm
Distance between pressure tapping points:	500mm
Range of mercury manometer:	500mm
Range of water manometer:	500mm
Measuring cylinder capacity:	1000ml

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-19 Flow Channel

## F1-19 FLOW CHANNEL

The Flow Channel introduces students to the characteristics of flow in an open channel at an elementary level.

### DEMONSTRATION & VISUALISATION CAPABILITIES

- > Demonstrating basic phenomena associated with open channel flow
- > Visualisation of flow patterns over or around immersed objects

### DESCRIPTION

The channel consists of a clear acrylic working section of large depth to width ratio incorporating undershot and overshot weirs at the inlet and discharge ends respectively. Water is fed to the streamlined channel entry via a stilling tank to reduce turbulence. Water discharging from the channel is collected in the volumetric tank of the Hydraulics Bench and returned to the sump for recirculation. A dye injection system incorporated at the inlet to the channel permits flow visualisation in conjunction with a graticule on the rear face of the channel.

Models supplied with the channel include broad and sharp crested weirs, large and small diameter cylinders and symmetrical and asymmetrical aerofoils, which in conjunction with the inlet and discharge weirs, permit a varied range of open channel and flow visualisation demonstrations.

Adjustable feet permit levelling

### TECHNICAL DETAILS

Dye injection needles:	5
Dye reservoir capacity:	0.45 litres
Width of channel:	15mm
Length of channel:	615mm
Depth of channel:	150mm
Models:	<ul style="list-style-type: none"> <li>– broad crested weir</li> <li>– narrow crested weir</li> <li>– symmetrical aerofoil</li> <li>– asymmetrical aerofoil</li> <li>– small cylinder</li> <li>– large cylinder</li> </ul>

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-20 Osborne Reynolds' Demonstration

### F1-20 OSBORNE REYNOLDS' DEMONSTRATION

This item is intended to reproduce the classic experiments conducted by Professor Osborne Reynolds concerning the nature of laminar and turbulent flow.

#### VISUALISATION CAPABILITIES

- > Reproducing the classic experiments conducted by Professor Osborne Reynolds concerning fluid flow condition
- > Observing the laminar, transitional, turbulent flow and velocity profile

#### DESCRIPTION

The equipment operates in a vertical orientation. A header tank containing stilling media provides a constant head of water through a bellmouth entry to the flow visualisation pipe. Flow through this pipe is regulated using a control valve at the discharge end. The flow rate of water through the pipe can be measured using the volumetric tank (or measuring cylinder) of the Hydraulics Bench. Velocity of the water can therefore be determined to enable calculation of Reynolds' number.

The equipment uses a similar dye injection technique to that of Reynolds' original apparatus to enable observation of flow conditions.

#### TECHNICAL DETAILS

Test pipe diameter:	10.0mm (precision bore glass)
Length of test pipe:	700mm
Dye reservoir capacity:	0.45 litres

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-21 Flow Meter Demonstration

### F1-21 FLOW METER DEMONSTRATION

This accessory is designed to introduce students to three basic types of flow meter.

#### DEMONSTRATION CAPABILITIES

- > Directly comparing flow measurement using a Venturi meter, variable area meter and orifice plate
- > Calibrating each flow meter using the volumetric measuring tank of the bench
- > Comparing pressure drops across each device

#### DESCRIPTION

The equipment consists of a Venturi meter, variable area meter and orifice plate, installed in a series configuration to permit direct comparison. A flow control valve permits variation of the flow rate through the circuit.

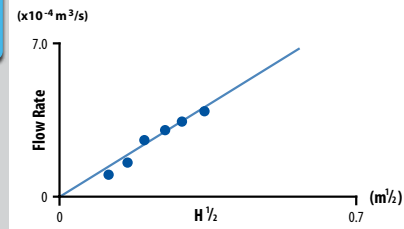
Pressure tappings are incorporated so that the head loss characteristics of each flow meter may be measured. These tappings are connected to an eight tube manometer bank incorporating a manifold with air bleed valve.

Pressurisation of the manometers is facilitated by a hand pump. The circuit and manometer are attached to a support framework, which stands on the working top of the Hydraulics Bench. The bench is used as the source of water supply and for calibrating volumetrically each flow meter.

#### TECHNICAL DETAILS

Manometer range:	0 to 400mm
Number of manometer tubes:	8
Orifice plate diameter:	20mm
Variable area meter:	2 to 20 litres/min
Venturi dimensions:	
– Throat diameter	15mm
– Upstream pipe diameter	31.75mm
– Upstream taper	21° inclusive
– Downstream taper	14° inclusive

Requires Hydraulics Bench Service unit F1-10



Typical results obtained using F1-21 orifice plate



REQUIRES F1-10

F1-22 Energy Losses in Bends

## F1-22 ENERGY LOSSES IN BENDS

**This accessory permits losses in different bends, a sudden contraction, sudden enlargement and a typical control valve to be demonstrated.**

### DEMONSTRATION & MEASUREMENT CAPABILITIES

- > Measuring the losses in the devices related to flow rate and calculating loss coefficients related to velocity head
- > Comparing the pressure drop across each device

### DESCRIPTION

The equipment is mounted on a free-standing framework, which supports the test pipework and instrumentation. The following typical pipe fittings are incorporated for study: mitre bend, 90° elbow, swept bends (large and small radius), sudden contraction and sudden enlargement. All are instrumented with upstream and downstream pressure tappings. These tappings are connected to a bank of twelve water manometer tubes, mounted on the framework. Pressurisation of the manometers is facilitated by a hand pump. A gate valve is used to control the flow rate.

A separate gate valve is instrumented with upstream and downstream pressure tappings, which are connected to a differential gauge on the edge of the framework.

The unit stands on the working top of the Hydraulics Bench, which is also used as the source of water supply.

### TECHNICAL DETAILS

Pipe diameter:	19.48mm
Differential pressure gauge:	0 to 3bar
Enlargement diameter:	26.2mm
Contraction diameter:	19.48mm
Fittings:	
– 45° mitre	
– elbow	
– short bend	
– large bend	
– enlargement	
– contraction	
Manometer range:	0 to 440mm
Number of manometer tubes:	12
Differential manometers:	6

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-23 Free and Forced Vortices

## F1-23 FREE AND FORCED VORTICES

**This equipment is designed to produce and measure the characteristics of free and forced vortices.**

### MEASUREMENT & VISUALISATION CAPABILITIES

- > Understanding the difference between free and forced vortices
- > Determining the surface profile of a forced vortex
- > Determining the surface profile and total head distribution of a free vortex
- > Visualisation of secondary flow in a free vortex

### DESCRIPTION

The apparatus comprises a clear acrylic cylinder on a plinth designed to produce and measure free and forced vortices. The free vortex is generated by water discharging through an interchangeable orifice in the base of the cylinder and the resulting profile is measured using a combined caliper and depth scale. The forced vortex is induced by a paddle in the base of the cylinder, which is rotated by jets of water. The profile of the forced vortex is determined using a series of depth gauges.

Velocity at any point in the free or forced vortices may be measured using the appropriate Pitot tube supplied. Dye crystals (not supplied) may be used to demonstrate secondary flow at the base of the free vortex.

### TECHNICAL DETAILS

Tank diameter:	245mm
Height to overflow point:	180mm
Orifice diameters:	8, 16 and 24mm
Forced vortex measuring probes	
Distance from centre:	0, 30, 50, 70, 90 and 110mm
Pitot tubes having measuring point (nose) at:	
	15, 25 and 30mm radius
Inlet tubes:	9 and 12.5mm diameter

Requires Hydraulics Bench Service unit F1-10



F1-24 Hydraulic Ram

## F1-24 HYDRAULIC RAM

If flowing water is suddenly brought to rest in a long pipe, a phenomena known as water hammer occurs, wherein a pressure wave travels along the pipe. This principle is used in the hydraulic ram to pump water.

### DEMONSTRATION CAPABILITIES

- > Establishing flow/pressure characteristics and determining efficiency of the hydraulic ram

### DESCRIPTION

The Hydraulic Ram comprises an acrylic base incorporating pulse and non-return valves and a supply reservoir on a stand, which is fed by the Hydraulics Bench. An air vessel above the valve chamber smooths cyclic fluctuations from the ram delivery.

The weights supplied may be applied to the pulse valve to change the closing pressure and hence the operating characteristics.

### TECHNICAL DETAILS

Supply head:	300 - 700mm variable
Delivery head:	750 - 1500mm variable

Requires Hydraulics Bench Service unit F1-10



F1-25 Demonstration Pelton Turbine

## F1-25 DEMONSTRATION PELTON TURBINE

The Demonstration Pelton Turbine provides a simple low cost introduction to turbine performance.

### DEMONSTRATION CAPABILITIES

- > Determining the operating characteristics, i.e. power, efficiency and torque, of a Pelton turbine at various speeds

### DESCRIPTION

This accessory comprises a miniature Pelton wheel with spear valve arrangement mounted on a support frame, which fits on to the Hydraulics Bench top channel. Mechanical output from the turbine is absorbed using a simple friction dynamometer.

Pressure at the spear valve is indicated on a remote gauge. A non-contacting tachometer (not supplied) may be used to determine the speed of the Pelton wheel.

Basic principles of the Pelton turbine may be demonstrated and, with appropriate measurements, power produced and efficiency may be determined.

### TECHNICAL DETAILS

Speed range:	0 to 2000 r.p.m.
Brake power:	10 Watts
Pressure gauge range:	0 to 25m H <sub>2</sub> O
Force balance range:	0 to 20N + 0.2N
Number of Pelton buckets:	16
Diameter of Pelton wheel:	123mm

Requires Hydraulics Bench Service unit F1-10



REQUIRES F1-10

F1-26 Series/Parallel Pumps



REQUIRES F1-10

F1-27 Centrifugal Pump Characteristics

## F1-26 SERIES/PARALLEL PUMPS

The introduction of a second pump to the Hydraulic Bench system enables the study of two pump performance, both in series and parallel operation.

### MEASUREMENT CAPABILITIES

Determining the head/flow rate characteristics of:

- > A single centrifugal pump at a single speed
- > Two similar pumps operating in a parallel configuration at the same speed
- > Two similar pumps operating in a series configuration at the same speed

### DESCRIPTION

This accessory comprises a fixed speed pump assembly and independent discharge manifold interconnected by flexible tubing with quick release connectors. This auxiliary pump is intended to be used in conjunction with the basic Hydraulics Bench.

The auxiliary pump is mounted on a support plinth, which stands adjacent to the Hydraulics Bench primary pump.

### TECHNICAL DETAILS

Pump:	centrifugal type
max. head	21m H <sub>2</sub> O
max. flow	1.35 litres/sec
Motor rating:	0.36kW
Pressure gauge range:	0 to 60m H <sub>2</sub> O
Compound gauge range:	-10 to + 32m H <sub>2</sub> O

See Hydraulics Bench F1-10 Technical Details for primary pump characteristics.

### SERVICES REQUIRED

#### Electrical Supply:

F1-26-A: 220/240V/1ph/50Hz @ 10A  
 F1-26-B: 110/120V/1ph/60Hz @ 20A  
 F1-26-G: 220V/1ph/60Hz @ 10A

Requires Hydraulics Bench Service unit F1-10

## F1-27 CENTRIFUGAL PUMP CHARACTERISTICS

This accessory offers similar features to those described for the F1-26, but with enhanced capabilities provided by the inclusion of a variable speed pump with inverter drive rather than a fixed speed pump.

### MEASUREMENT CAPABILITIES

- > Determining the relationship between head, discharge, speed, power and efficiency for a centrifugal pump at various speeds
- > Determining the head/flow rate characteristics of two similar pumps operating in either parallel or series configuration at the same speed

### DESCRIPTION

This accessory comprises a variable speed pump assembly and independent discharge manifold interconnected by flexible tubing with quick release connectors. This auxiliary pump is intended to be used in conjunction with the basic Hydraulics Bench.

The auxiliary pump is mounted on a support plinth, which stands adjacent to the Hydraulics Bench's primary pump, with which it is intended to be used.

The pump speed is varied by an inverter drive. The motor speed, output voltage and motor current can be monitored on the inverter display. A compound pressure gauge is mounted directly on the pump inlet and a pressure gauge is mounted directly on the pump outlet.

An independent discharge manifold incorporates a pressure gauge and flow control valve prior to a discharge pipe with diffuser.

### TECHNICAL DETAILS

Pump:	centrifugal type
max. head	21.0m H <sub>2</sub> O
max. flow rate	1.35 litres/sec
Motor:	0.36kW
Speed controller:	Frequency inverter
Speed range:	0 to 1500 rpm
Pressure gauge:	0 to 60 m H <sub>2</sub> O
Compound gauge:	-10 to 32m H <sub>2</sub> O

See Hydraulics Bench F1-10 Technical Details for primary pump characteristics.

### SERVICES REQUIRED

#### Electrical supply:

F1-27-A: 220/240V/1ph/50Hz @ 10A  
 F1-27-G: 220V/1ph/60Hz @ 10A

*G version has optional 1.5kVA transformer available to accommodate 120V/1Ph/60Hz supply.*  
 Requires Hydraulics Bench Service unit F1-10





F1-28 Cavitation Demonstration

REQUIRES F1-10



F1-29

## F1-28 CAVITATION DEMONSTRATION

**This accessory demonstrates visually, audibly and numerically the phenomenon of cavitation and its association with the vapour pressure of a liquid.**

### DEMONSTRATION CAPABILITIES

- > Observation of the phenomenon of cavitation in a liquid (by reducing the liquid to its vapour pressure)
- > Comparison of theoretical and actual pressure at cavitation conditions
- > Observation of air-release due to dissolved gasses in a liquid
- > Demonstration of reducing cavitation by increasing the static pressure in a liquid

### DESCRIPTION

This accessory consists of a circular Venturi-shaped test section manufactured from clear acrylic to enable visualisation inside the section. As the flow of water increases the pressure at the throat falls in accordance with the Bernoulli equation until a limit is reached corresponding to the vapour pressure of the liquid. At this low pressure small bubbles of vapour form then collapse violently as the pressure rises again downstream - a process called cavitation.

Bourdon gauges indicate the pressure upstream of the contraction, inside the throat and downstream of the expansion in the test section. Flow control valves upstream and downstream of the test section enable the flow and pressure to be adjusted enabling cavitation to be clearly demonstrated.

### TECHNICAL DETAILS

Upstream pressure gauge:	63mm diameter, Range 0 to 1 bar
Throat vacuum gauge:	100mm diameter, Range -1 to 0 bar
Downstream pressure gauge:	63mm diameter, Range 0 -1 bar

Requires Hydraulics Bench Service unit F1-10

## F1-29 FLUID STATICS AND MANOMETRY

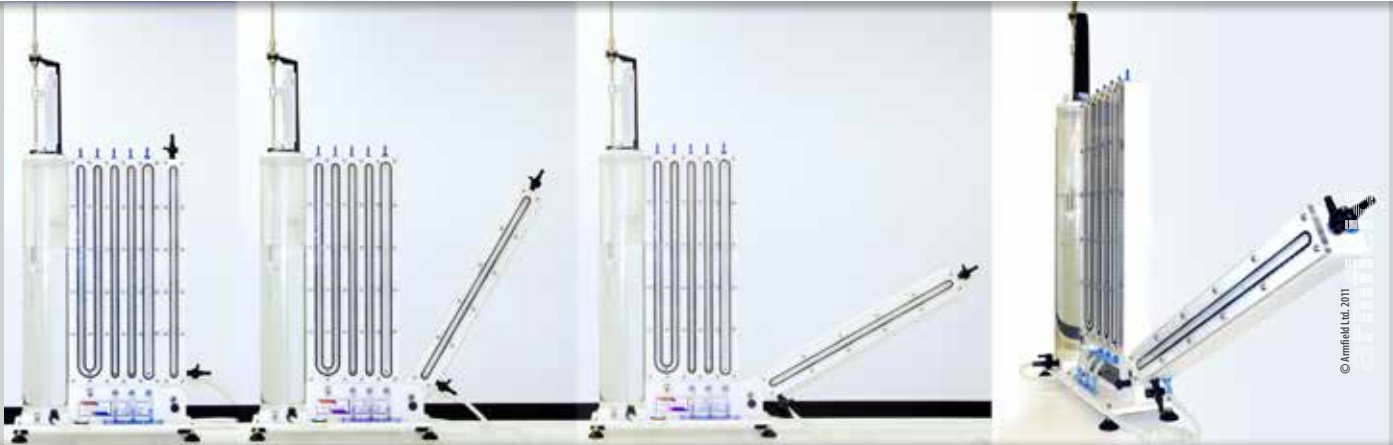
**This apparatus provides an introduction to the behaviour of liquids under hydrostatic conditions (fluid at rest) and the application of these principles to pressure measurement using manometers.**

### MEASUREMENT CAPABILITIES

- > Demonstrating the behaviour of liquids at rest (Hydrostatics)
- > Showing that the free surface of a liquid is horizontal and independent of cross section
- > Measuring liquid level using a scale and the effect of parallax
- > Measuring small changes in liquid level using a micromanometer
- > Measuring changes in liquid level using a Vernier hook and point gauge
- > Using a single piezometer / manometer tube to measure head
- > Using manometer tubes to measure differential pressure
- > Using an inclined manometer to measure small pressure differences
- > Using a 'U' tube manometer to measure pressure differences in a gas (air over liquid)
- > Using an inverted pressurized 'U' tube manometer to measure pressure differences in a liquid
- > Using liquids with different densities to change the sensitivity of a 'U' tube manometer
- > Demonstrating the effect of trapped air on the accuracy of a manometer
- > Demonstrating the effect of flowing liquid (friction in a fluid created by motion)

### DESCRIPTION

The Armfield F1-29 is designed to demonstrate the properties of Newtonian fluids and their behaviour under hydrostatic conditions (fluid at rest). This enables students to develop an understanding and knowledge of a wide range of fundamental principles and techniques, before studying fluids in motion. These include the use of fluids in manometers to measure pressure and pressure differences in gases and liquids.



Some simple exercises are included to show how the behaviour of a fluid changes when flow is involved and the relevance of concepts such as frictional losses.

The apparatus is constructed from PVC and clear acrylic and consists of a vertical reservoir containing water that is connected to a series of vertical manometer tubes. These tubes can be used individually or in combination for the different demonstrations of hydrostatic principles and manometry. One tube includes changes in cross section to demonstrate that the level of a free surface is not affected by the size or the shape of the tube. The right hand manometer tube is separate from the other tubes and incorporates a pivot and indexing mechanism at the base that enables this tube to be inclined at fixed angles of 5°, 30°, 60° and 90° (vertical).

The reservoir incorporates a hook and point gauge with Vernier scale, mounted through the lid, that enables large changes in level to be measured with better precision than a simple scale. A vertical transparent piezometer tube through the lid of the reservoir enables the static head above the water in the reservoir to be observed when the air space above the water is not open to atmosphere.

Connections at the top of the reservoir and each of the manometer tubes enables a syringe to be connected using flexible tubing that permits the static pressure of the air to be varied positively or negatively as required for the various demonstrations. The syringe and flexible tubing for filling the equipment etc. are stored at the rear of the apparatus when not in use for convenience.

A small flow can be induced through the interconnecting pipework between the various manometer tubes to provide a simple but clear demonstration of the effect of friction created by the motion of the fluid. This is useful to the student before performing demonstrations using more advanced Fluid Dynamics accessories.

The equipment is designed to demonstrate the basic principles of hydrostatics and manometry using water for safety and convenience. The use of a safe, soluble food dye in the water makes observation of the level changes clearer without affecting the operation of the apparatus. Alternative liquids, with different densities, can be used in the 'U' tube manometer if required to extend the range of the demonstrations.

## TECHNICAL DETAILS

Overall dimensions:

Height: 1250mm (maximum to top of level gauge)

Width: 425mm

Depth: 150mm

Max depth inside reservoir: 574mm

Inside diameter of reservoir: 100mm

Scale length of manometer tubes: 460mm

Manometer tubes incorporated:

1x 'U' tube

2x Vertical parallel tubes

1x Vertical tube with varying cross section

1x Vertical tube with pivot enabling operation at three different inclinations

Does not require Hydraulics Bench Service unit F1-10



F1-30

## F1-30 FLUID PROPERTIES

**This apparatus provides an introduction to the fundamental properties of liquids that affect their behaviour in practical applications.**

### MEASUREMENT CAPABILITIES

- > Measuring density and relative density (specific gravity) of a liquid using a universal hydrometer
- > Measuring fluid viscosity using a falling sphere viscometer
- > Measuring density and relative density (specific gravity) of a liquid using a pycnometer (density bottle)
- > Measuring density and relative density of solid objects or granular material using a Pycnometer
- > Observing the effect of capillary elevation between flat plates
- > Measuring the effect of capillary elevation inside capillary tubes
- > Verifying Archimedes principle using a brass bucket & cylinder with a lever balance
- > Measuring atmospheric pressure using an aneroid barometer

### DESCRIPTION

A clear understanding about the physical properties of fluids is essential before studying the behaviour of fluids in static or dynamic applications.

This apparatus introduces students to the following properties of fluids:

- Density and relative density (specific gravity)
- Viscosity
- Capillarity – capillary elevation between flat plates and in circular tubes
- Buoyancy (Archimedes principle)
- Atmospheric pressure

The apparatus consists of a collection of components that demonstrate individual fluid properties. The components are stored on a common support frame manufactured from PVC with circular spirit level and adjustable feet for levelling. The apparatus is designed to stand on a suitable bench top where some of the components can be operated independent from the support frame.

A free-standing dual-scale lever balance is also supplied to support several of the demonstrations.

### TECHNICAL DETAILS

Overall dimensions:

Height: 503mm

Width: 600mm

Depth: 160mm

The following components are included:

- 2x Hydrometer jars (clipped to stand)
- 1x Universal hydrometer (in protective housing)
- 2x Falling sphere viscometer tubes (clipped to stand)
- 1x Plastic storage box containing steel spheres
- 1x Spirit filled glass thermometer (in protective housing)
- 1x Direct reading aneroid barometer (fixed to stand)
- 1x Parallel plate capillary apparatus
- 1x Capillary tube apparatus with six tubes of varying size
- 1x Archimedes apparatus comprising displacement vessel, machined bucket & matching cylinder
- 1x 50 ml density bottle (Pycnometer)
- 1x 250 ml plastic measuring cylinder
- 1x 600 ml glass beaker
- 1x Dual-scale lever balance, adapted for use with Archimedes apparatus

Does not require Hydraulics Bench Service unit F1-10



F1-31

## F1-31 PASCAL'S APPARATUS

**The Pascal's apparatus provides a simple demonstration that the pressure in an incompressible fluid varies with depth and does not depend on the shape of the container.**

### MEASUREMENT

- > Demonstrating that the pressure in a liquid contained in a vessel, varies with depth and is not affected by the shape of the vessel

### DESCRIPTION

This apparatus, designed to demonstrate Pascal's principle, consists of a machined body incorporating a horizontal flexible diaphragm to which one of three alternative glass vessels can be fitted. The diameter at the base of each vessel is common but the shape of each vessel varies; one parallel sided, one conical and one tapering inwards.

The diaphragm, located at the base of the vessel, conveys the force from the water inside the vessel to a lever arm with a sliding counterweight. A spirit level indicates when the lever arm is horizontal and therefore balancing the force / pressure at the base of the vessel. The force on the diaphragm depends on the depth of water above the diaphragm and the area of the diaphragm that is constant for all three vessels.

A height adjustable pointer enables each of the vessels to be filled to the same depth so that the force / pressure can be shown to be common for all three vessels, independent of shape.

### TECHNICAL DETAILS

Overall dimensions:

Height: 500mm

Width: 300mm

Depth: 156mm

Parallel vessel: 26mm inside diameter

Conical vessel: 26mm to 101mm inside diameter at top

Tapered vessel 26mm to 9mm inside diameter at top

Diameter at diaphragm: 56mm

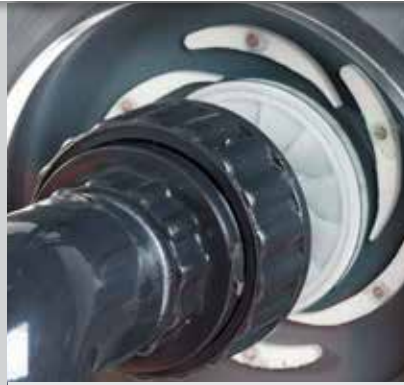
Maximum depth of water: 228mm (to top of vessels)

Does not require Hydraulics Bench Service unit F1-10



F1-32

REQUIRES F1-10



Turbine detail

## F1-32 FRANCIS TURBINE

**This demonstration turbine provides a simple low cost introduction to the Francis inward flow reaction turbine showing its construction, operation and performance.**

### MEASUREMENT CAPABILITIES

- > Determining the operating characteristics, i.e. power, efficiency and torque, of a Francis Turbine at various speeds and guide vane openings

### DESCRIPTION

A tapering, spiral shaped volute conveys water to the runner via a ring of guide vanes that are adjustable in angle to vary the flow through the turbine. Water enters the runner tangentially at the periphery, flows radially inwards through the blades towards the hub then exits axially via a draft tube.

Power generated by the turbine is absorbed by a Prony friction brake consisting of a pair of spring balances attached to a brake belt that is wrapped around a pulley wheel driven by the runner. The load on the turbine is varied by tensioning both spring balances, which increases the friction on the pulley wheel. Brake force is determined from the difference in the readings on the two spring balances and the torque calculated from the product of this force and the pulley radius.

The head of water entering the turbine is indicated on a Bourdon gauge and the speed of rotation is measured using a non-contacting tachometer (not supplied).

The volute of the Francis turbine incorporates a transparent front cover for clear visualisation of the runner and guide vanes and is designed to complement the F1-25 Pelton turbine.

### TECHNICAL DETAILS

Overall dimensions:

Height: 750mm

Width: 340mm excluding connections

Depth: 340mm

Speed range: 0 to 4000 RPM

Diameter of Francis runner: 60mm

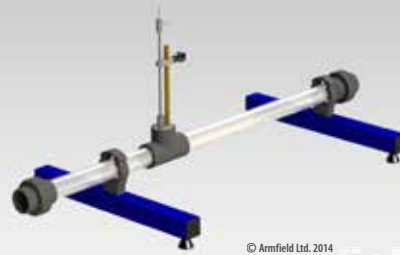
Number of blades on runner: 12

Number of guide vanes: 6, adjustable from fully open to fully closed

Range of spring balances: 0 to 50N x 0.5N

Range of Bourdon gauge: 0 to 2 bar

Requires Hydraulics Bench Service unit F1-10



F1-33

REQUIRES F1-10

NEW

## F1-33 PITOT TUBE DEMONSTRATOR

**The pitot tube can be moved across the cross-section of the pipe in order to measure the dynamic head profile.**

### MEASUREMENT CAPABILITIES

- > Operation of a Pitot static tube and pressurised water manometer
- > Velocity flow profile in a pipe
- > Demonstration that the fluid velocity is proportional to the square root of the head difference between the total head and the static head.

### DESCRIPTION

The Pitot Tube can be moved across the cross-section of the pipe in order to measure the dynamic head profile. The position of the measuring tip relative to the wall of the pipe can be read on a scale. The Pitot Tube is connected to a pressurised water manometer to measure the differential head across the Pitot static tube.

The F1-33 is designed for use with the Armfield F1-10 Hydraulics Bench and includes compatible connecting tubes.

No additional instrumentation is required to operate the F1-33.

### TECHNICAL DETAILS

Overall dimensions:

Length: 1.00m

Width: 0.55m

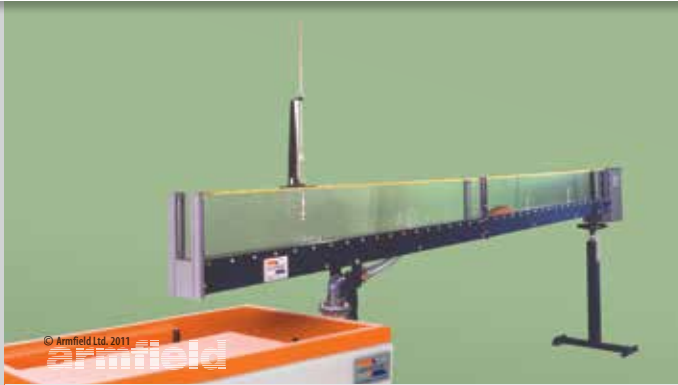
Height: 0.23m

Net weight: 6 kg

Water Supply: from Basic Hydraulics Bench

Requires Hydraulics Bench Service unit F1-10





C4-MKII Multi-purpose Teaching Flume  
(shown with F1-10 Hydraulics Bench)

REQUIRES F1-10



Sharp Crested Weir



Broad Crested Weir



Crump Weir



Venturi Flume

## C4-MKII MULTI-PURPOSE TEACHING FLUME

**The Armfield Multi-purpose Teaching Flume has been specifically designed to demonstrate the principles of fluid mechanics when applied to engineering structures in open channel flow.**

### EXPERIMENTAL CAPABILITIES

- > Use of hook and point gauges to measure water level
- > Use of a Pitot-static tube to measure flow rate (using optional C4-61)
- > Learning how to apply force-momentum and steady flow energy equations to simple flow situations
- > Understanding the relationship between water level above the crest of a weir and flow rate over the weir
- > Using hydraulic structures to control level, e.g. syphon spillways
- > Understanding sub-and super-critical flow and the underlying characteristics of standing waves
- > Hydraulic jump
- > Using hydraulic structures for control of flow e.g. sluice gate
- > Applying and understanding Manning's formula
- > Measurement of velocity profiles (using optional C4-61)
- > Waves (using optional C4-67)

### DESCRIPTION

The C4MkII is a small open channel flume, available in 2.5m or 5.0m lengths, with clear acrylic sides to the working section for total visibility of the flow.

The channel is fitted with a PVC inlet tank, and is designed for free discharge into the Hydraulics Bench. The flume is mounted on a rigid framework, and can be tilted by use of a calibrated screwjack, which enables accurate slope adjustment of the channel.

The inlet tank incorporates a stilling arrangement to diffuse the water flow prior to entry into the channel, ensuring smooth uniform flow. The level in the working section of the flume is controlled using an overshot weir (stop logs) at the discharge end.

Bed pressure tappings and fixing points for models are provided. A longitudinal scale positioned at the top of the channel enables depth gauges and Pitot-static tubes to be accurately positioned along the channel length.

The flume is designed for use with a standard Armfield F1-10 Hydraulics Bench, which provides the pumped water flow, the flow control valve and a volumetric tank for flow measurement.

Also available is an optional flow meter, which can be fitted to the C4-MkII to enable direct flow measurements to be taken.

Optional educational software is available (C4-MKII-301) offering a complete teaching package of coursework. The student manually enters data in the software, which can then be used for calculations, data processing and graph plotting.

Requires Hydraulics Bench Service unit F1-10

### TECHNICAL DETAILS

#### Overall Dimensions:

C4-MkII-2.5		C4-MkII-5.0	
Length	2.91m	Length	5.41m
Width	0.62m	Width	0.62m
Height	1.46m	Height	1.46m
Channel Dimensions:	Width 76mm		
	Height 250mm		
Channel slope:	Adjustable between -1% and +3%		

#### Models and gauges supplied:

- Venturi Flume
- Sharp and Broad Crested Weirs
- Crump Weir
- Adjustable Undershot Weir
- Two Vernier level gauges (Hook and point gauges)

#### Optional models available:

- C4-61: Pitot tube and manometer
- C4-62: Culvert fitting, one edge square, one rounded
- C4-63: Flow splitters; central wall with various nose pieces
- C4-64: Free overflow spillway section complete with ski jump, sloping apron and blended reverse curvature attachments
- C4-65: Syphon spillway and air regulated syphon
- C4-66: Model radial gate
- C4-67: Wave generator and wave absorbing beach
- C4-68: False floor sections for gradually varied profiles
- C4-69: Artificially roughened bed 2.5m long section (two required for a 5m flume)



Syphon Spillway C4-65



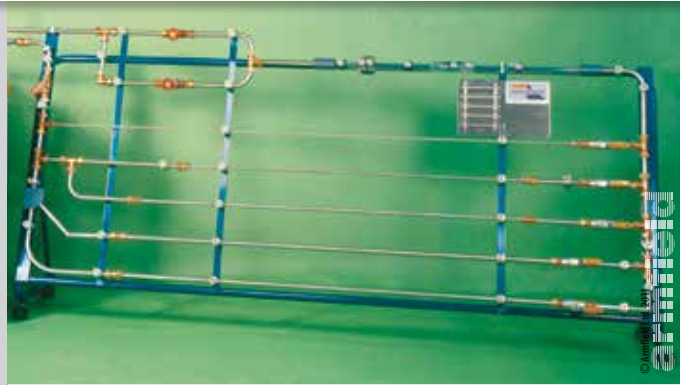
Adjustable Undershot Weir (supplied)



Air-Regulated Syphon C4-65



Radial Gate C4-66



C6MkII-10 Fluid Friction Apparatus

REQUIRES F1-10

## C6-MKII-10 FLUID FRICTION APPARATUS

### ORDERING DETAILS

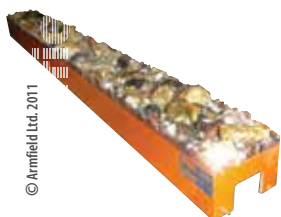
- C4-MkII-2.5-10** Multi-purpose Flume, 2.5m long, with basic accessories
- C4-MkII-5.0-10** Multi-purpose Flume, 5m long, with basic accessories
- C4-MkII-2.5-11** Multi-purpose Flume, 2.5m long, with basic accessories and flow meter
- C4-MkII-5.0-11** Multi-purpose Flume, 5m long, with basic accessories and flow meter
- C4-MkII-301** Educational Software



C4-67  
Wave generator and \*wave absorbing beach  
(\*not shown)



C4-64  
Free overflow spillway section complete with ski jump, sloping apron and blended reverse curvature attachments



C4-69  
Artificially roughened bed



C4-61  
Pitot tube and \*manometer  
(\*manometer not shown)

The Armfield Fluid Friction Measurements unit provides facilities for the detailed study of fluid friction head losses which occur when an incompressible fluid flows through pipes, fittings and flow metering devices.

### INSTRUCTIONAL CAPABILITIES

- > Confirming the relationship between head loss due to fluid friction and velocity for flow of water
- > Determining the head loss associated with flow through a variety of standard pipe fittings
- > Determining the relationship between pipe friction coefficients and Reynolds' number for flow through a pipe with roughened bore
- > Demonstrating the application of differential head devices in the measurement of flow rate and velocity
- > Providing practical training of pressure measurement techniques
- > Enhancing understanding of the hydraulic principles involved through the use of complementary computer software

### DESCRIPTION

The unit consists of a tubular steel framework, which supports the network of pipes and fittings for test.

Pipe friction experiments are carried out using four smooth pipes of different diameters, plus one roughened pipe. Short samples of each size test pipe are provided loose so that the students can measure the exact diameter and determine the nature of the internal finish. A system of isolating valves is provided whereby the pipe to be tested can be selected without disconnecting or draining the system.

A selection of pipe fittings and valves are fitted around the network and are fitted with pressure tappings.

A clear acrylic pipe section incorporates a Venturi, orifice plate and Pitot tube. Pressure tappings are fitted with quick action self-sealing connections. Probe attachments are provided with tubing so that any pair of pressure tappings can be rapidly connected to appropriate instrumentation, eg. a manometer\*, hand-held pressure meter or C6-50 Data logging accessory.

See ordering specification at the back of this data sheet for fittings details.

\*Ask for data sheet H Series: Hydraulic Measurement Instruments or view online:

[www.armfield.co.uk/h12](http://www.armfield.co.uk/h12)  
[www.armfield.co.uk/h12-8](http://www.armfield.co.uk/h12-8)



C7MkII shown with F1-10

## TECHNICAL DETAILS - C6-MKII-10

Overall Dimensions:	Height: 1.10m Width: 2.25m Depth: 0.50m
Test Pipe Diameters:	19.1mm O.D. x 17.2mm I.D. 12.7mm O.D. x 10.9mm I.D. 9.5mm O.D. x 7.7mm I.D. 6.4mm O.D. x 4.5mm I.D.
Roughened pipe:	19.1mm O.D. x 15.2mm I.D.
Test Pipe Length:	1000mm
Number of tapping points:	38

Requires Hydraulics Bench Service unit F1-10

### INSTRUMENTATION OPTIONS

#### Manual Data Acquisition

In order to complete the full range of experiments possible with the C6MkII, it is necessary to measure pressures over a greater range than a single instrument can provide. Armfield recommend the use of a water manometer for the low pressure measurements and an electronic pressure meter for the high pressure measurements.

#### Order codes:

H12-2: One metre pressurised water manometer  
H12-8: Hand held digital pressure meter

Also available for use with manual data acquisition instruments is a software package, which performs all the necessary calculations from readings entered manually.

**Order code:** C6-301: Educational software (manual data entry)

#### C6-50: Data logging accessory

The C6-50 is a small data logging unit, which enables the recording of data to a suitable PC (not supplied). The unit comprises an interface device with USB port and cable, a turbine type flowmeter complete with associated pipework, and two independent pressure sensors with quick release fittings. The unit is supplied with software which runs under Windows.

The software features real-time data display on a 'mimic diagram' of the apparatus, tabular and graphical display of logged data and calculated parameters, plus full educational help texts detailing operational procedures and practical exercises.

**\*Note: The electrical sensors supplied with the C6-50 have been selected to measure over the full range of the C6MkII pressures and flow rates. However, in order to obtain accurate results at very low flows or differential pressures, it may be necessary to use a volumetric flow measurement method and/or a pressurised water manometer.**

## C7-MKII PIPE SURGE AND WATER HAMMER APPARATUS

**This free-standing accessory to the F1-10 clearly demonstrates the difference between the phenomena of pipe surge and water hammer and how each is created.**

### MEASUREMENT CAPABILITIES

- > Demonstration of pipe surge resulting from slow deceleration of flow in a pipe
- > Determination of the oscillatory characteristics of a surge shaft used to attenuate pipe surge
- > Measuring the pressure profile characteristics associated with water hammer associated with rapid deceleration of flow in a pipe
- > Comparison between theoretical and measured pressure profiles associated with water hammer
- > Determination of the velocity of sound through a fluid in an elastic pipe

### DESCRIPTION

The equipment is free-standing and comprises two stainless steel test pipes connected to a constant head tank with the necessary connections to an F1-10 Hydraulics Bench.

Pipe surge demonstrations are conducted using the first test pipe, which incorporates a transparent surge shaft and lever operated valve at the discharge end. An additional valve downstream enables the flow through the test pipe to be varied before closing the lever operated valve. A scale on the surge shaft enables the low speed transients in water level to be measured.

Water hammer demonstrations are conducted using the second test pipe, which incorporates a fast acting valve at the discharge end. An additional valve downstream enables the flow through the test pipe to be varied before closing the fast acting valve. The unique fast acting valve, specifically designed by Armfield, enables water hammer to be generated in a relatively short length of straight pipe because of the extremely short closure time achieved using a trigger actuator.

Tappings incorporating electronic pressure sensors are located in the test pipe adjacent to the fast acting valve and half way along the test pipe. These sensors measure the high speed pressure transients inside the pipe as the water hammer travels backwards and forwards along the test pipe. The time delay between the sensors can be used to determine the speed of sound through the water that is attenuated by the elasticity of the metal pipe wall.



C11MkII shown with F1-10

## C7-MKII - CONTINUED

The pressure sensors are connected to a conditioning unit with USB connection for direct connection to a PC.

The transient pressure waves can be analysed on the PC (not supplied) using the software supplied. The pressure sensors are powered from the USB port on the PC so no additional power supply is necessary.

### TECHNICAL DETAILS

Overall dimensions:

Height: 1.865m

Length: 3.575m

Depth: 0.725m

Test pipes: Stainless steel, 20.2mm inside diameter, nominally 3m long

Surge shaft: Clear acrylic, 40mm inside diameter, 800mm high

Head tank: PVC, capacity 45 litres

Requires Hydraulics Bench Service unit F1-10

## C11-MKII PIPE NETWORKS

**This free-standing accessory to the F1-10 demonstrates the characteristics of flow through different arrangements of pipes and the effect of changes in pipe diameter on the flow through a particular network.**

### MEASUREMENT CAPABILITIES

- > Measurement of head loss versus discharge for different sizes of pipes
- > Characteristics of flow through interconnected pipes of different sizes
- > Characteristics of flow through parallel pipe networks
- > Characteristics of flow through series pipe networks
- > Application of doubling pipes on existing networks to increase flow rate
- > Characteristics of flow around a ring main and the effect of changes in supplies and off-takes

### DESCRIPTION

The permanent arrangement of PVC pipes and fittings is mounted on a free-standing support frame that is designed to stand alongside an F1-10 Hydraulics Bench. Connection to the F1-10 is via a reinforced flexible tube and threaded union with 'O' ring seal enabling connection to the F1-10 without the use of tools.

Isolating valves enable a wide range of different series, parallel and mixed pipe configurations to be created without draining the system. Flow into the network and flow out from the network at each outlet can be individually varied to change the characteristics of the system.

All clear acrylic test pipes are installed using threaded unions with 'O' ring seals that enable the pipes with different diameters to be repositioned without the use of tools.

Self-sealing quick release fittings at strategic points in the network permit rapid connection of the digital hand-held pressure meter, enabling appropriate differential pressures to be measured. Flow leaving any of the outlets in the network is measured using the volumetric facility incorporated on the F1-10 Hydraulics Bench.

### TECHNICAL DETAILS

Overall dimensions:

Height: 1.380m    Width: 0.785m    Depth: 0.656m

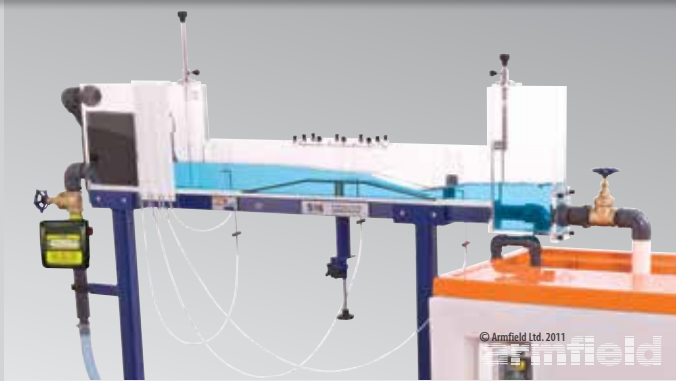
Length of pipes: 0.7m

Inside diameter of pipes: 14mm (1x) 10mm (1x)  
9mm (2x) 6mm (1x)

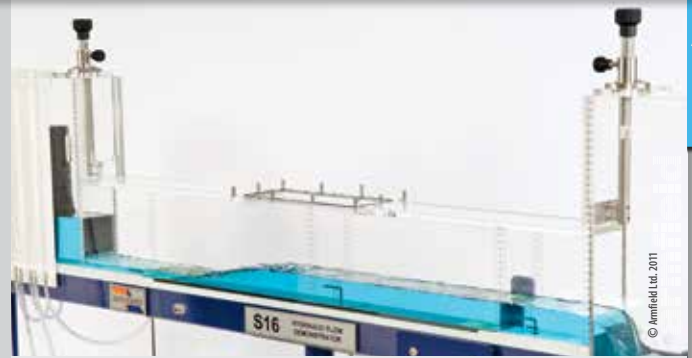
Differential pressure measurement: Digital pressure meter

Requires Hydraulics Bench Service unit F1-10





S16 configured as an open channel showing flow over an elevated section of the bed with a hydraulic jump forming on the downstream slope. Shown with F1-10



S16 configured as an open channel showing the hydraulic jump downstream of an Undershot Weir where energy is dissipated in the change from shallow super-critical flow to deeper sub-critical flow.

## S16 HYDRAULIC FLOW DEMONSTRATOR

**The S16 operates as an accessory to the F1-10 Hydraulics Bench, offering a highly visual demonstration of flow through both open channels and close conduits. Includes a unique elevating bed section, and models of various hydraulic structures.**

### DEMONSTRATION CAPABILITIES

The Armfield S16 Hydraulic Flow Demonstrator simply connects to a standard F1-10 Hydraulics Bench to permit the study of the following basic aspects of fluid flow:

Closed conduit flow

- > Application of the Bernoulli and Continuity equations to converging and diverging flow
- > Effect of gradual and sudden changes in cross section (energy losses)
- > Using a contraction as a flow measuring device
- > Using a Pitot tube to measure velocity / velocity profile
- > Flow through a Culvert

Open channel flow

- > Flow beneath an Undershot Weir (Sluice Gate)
- > Flow over Sharp Crested, Broad Crested and Ogee Weirs
  - Using hydraulic structures to measure flow in an open channel
  - Effect of changes in upstream and downstream water level
  - Characteristics of clinging, aerated, depressed and drowned Nappes
- > Sub-critical, critical and super-critical flow/depth
  - Changes in specific energy and control imposed by the minimum energy condition
- > Characteristics of Hydraulic Jumps
  - Force and energy conditions in a hydraulic jump
  - Flow patterns associated with hydraulic jumps
  - Flow over drop structures /energy dissipation
- > Changes in flow profile in relation to the Froude number (predicting flow conditions in an open channel)
- > Observation of flow patterns associated with flow around hydraulic structures
- > Velocity of gravity waves in shallow water
- > Formation of surface waves near critical depth
- > Project work evaluation of user constructed hydraulic structures

### DESCRIPTION

The flow channel of the S16 Hydraulic Flow Demonstrator is constructed using clear acrylic for visibility and is supported by a floor-standing, metal frame fitted with castors for mobility.

The flow channel consists of an inlet tank with overflow and flow stilling arrangement, a rectangular working section and a discharge tank.

Control valves and adjustable weirs enable the flow conditions to be varied independently at the entry to and exit from the working section. The working section can be flooded to create a closed conduit or operate partially filled as an open channel.

The most important feature of this equipment is the adjustable section of the bed which, together with its transition section (ramps), may be raised and lowered using an external actuator while the water is still flowing. This facility affords a striking demonstration of the significance of channel critical depth. It is also used to vary the cross section for demonstration of the Bernoulli equation in closed conduit flow.

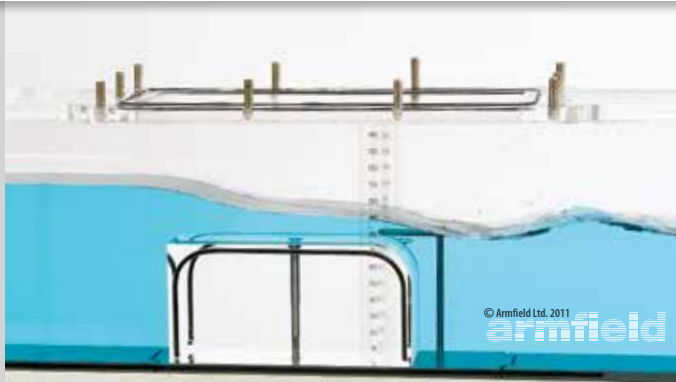
A removable panel in the roof of the working section enables models of typical hydraulic structures to be installed, namely; a Sharp Crested Weir, Broad Crested Weir (also used to create a Culvert) and Ogee Weir.

Pitot tubes and tappings connected to a multi-tube manometer enable total and static heads to be measured and compared at three locations in the working section. The height of the Pitot tubes is adjustable enabling the velocity profile to be determined at any position between the bed and the roof of the working section. Transparent scales enable all important heights and levels to be measured throughout the working section.

The S16 Hydraulic Flow Demonstrator is designed to be used in conjunction with an Armfield F1-10 Hydraulics Bench, which provides a re-circulating water supply and a volumetric measuring facility. The Flow Demonstrator can be used with an independent water supply of up to 1.6 litres/sec provided that water discharging from the channel can be intercepted.

An optional direct reading flow meter is available that enables rapid adjustment to the required flow conditions.





Surface oscillations downstream of a Broad Crested Weir when the Weir becomes drowned

## S16 - CONTINUED

### TECHNICAL DETAILS

Width of working section	77mm
Depth of working section	150mm
Length of working section	1100mm
Maximum operating flowrate	1.6 litres/sec

### ORDERING DETAILS

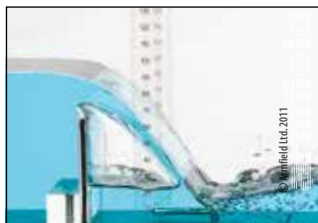
<b>S16-10</b>	<b>Hydraulic Flow Demonstrator</b>
<b>S16-11</b>	<b>Hydraulic Flow Demonstrator with direct reading flow meter</b>

### OVERALL DIMENSIONS

Length	2.20m
Width	0.63m
Height	1.60m
Weight (dry)	100kg

### SHIPPING SPECIFICATION

Gross weight	250kg
Volume	3.4m <sup>3</sup>



Flow over a Sharp Crested Weir with the nappe ventilated.



Smooth flow over an Ogee Weir.

## ORDERING SPECIFICATIONS - F1-10 AND ACCESSORIES

### F1-10 HYDRAULICS BENCH

- Mobile, floor-standing service unit for fluid mechanics apparatus
- Base constructed from robust, corrosion resistant plastic moulding
- Top constructed from glass reinforced plastic
- Sump tank capacity 250 litres
- Volumetric flow measurement via remote sight gauge
- Stepped tank for low and high flow rates. Capacities 0-6 and 0-40 litres
- Open channel in bench top with quick release outlet fitting
- Self-priming centrifugal circulating pump provides water at 21m head at no flow, and a maximum flow of 60 litres/minute

### F1-11 DEAD WEIGHT CALIBRATOR

- Precision machined piston and cylinder with levelling screws
- Bourdon gauge with inlet and outlet valves
- Set of weights
- Educational software available as an option

### F1-12 HYDROSTATIC PRESSURE

- Flotation tank with adjustable feet
- Accurately formed plastic quadrant
- Lever arm with counterbalance and weight hanger
- Educational software available as an option

### F1-13 FLOW OVER WEIRS

- Two stainless steel weir plates to fit in channel of Hydraulics Bench
- Vernier hook and point gauge with carrier
- Stilling baffle
- Educational software available as an option

### F1-14 METACENTRIC HEIGHT

- Rectangular floating pontoon with mast
- Variable centre of gravity via movable weights (transverse and vertical)
- Clinometer indicates angle of heel
- Educational software available as an option

### F1-15 BERNOULLI'S THEOREM DEMONSTRATION

- Venturi section machined from clear acrylic
- Seven static pressure tapings plus a total head measurement
- Flow control valve
- Manometer board with eight tubes
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

### F1-16 IMPACT OF A JET

- Discharge nozzle inside clear acrylic cylinder
- Four different target plates, which fit onto a balance mechanism
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

### F1-17 ORIFICE AND FREE JET FLOW

- Constant head tank with two interchangeable orifices
- Quick release fitting for easy connection to Hydraulics Bench
- Jet trajectory measured and plotted using adjustable pointers
- Educational software available as an option

#### **F1-17A ORIFICE DISCHARGE**

- Cylindrical clear acrylic tank with orifice fitted in base
- Five interchangeable orifices
- Pitot tube and wire on micrometer to measure jet velocity and diameter
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-18 ENERGY LOSSES IN PIPES**

- Vertical test pipe with pressure tappings at entry and exit
- Feed either direct from Hydraulics Bench or from constant head tank
- Water and mercury manometers supplied as standard
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-19 FLOW CHANNEL**

- Clear acrylic working section fed from stilling tank
- Six different models for investigation
- Dye injection system
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-20 OSBORNE REYNOLDS' DEMONSTRATION**

- Vertical test section fed from header tank with stilling media
- Bellmouth entry to promote smooth flow into the test section
- Dye injection system enables flow visualisation
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-21 FLOW METER DEMONSTRATION**

- Venturi meter, variable area meter and orifice plate with flow control valve
- Pressure tappings to measure head loss across each meter
- Supplied with manometer board with eight tubes
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-22 ENERGY LOSSES IN BENDS AND FITTINGS**

- Circuit with four bends of different radii
- Enlargement, contraction and gate valve, plus flow control valve
- Manometer board with 12 tubes plus differential pressure gauge
- Hand pump for pressurization of manometers
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-23 FREE AND FORCED VORTICES**

- Cylindrical vessel with four inlet/outlet ports to generate free and forced vortices
- Three interchangeable orifices and paddle wheel to fit in base of tank
- Measuring bridge with adjustable pointers and internal caliper to measure vortex dimensions
- Pitot tubes for estimation of velocities in vortex
- Quick release fittings for easy connection to hydraulics bench
- Educational Software available as an option

#### **F1-24 HYDRAULIC RAM PUMP**

- Pump body manufactured from clear acrylic with stainless steel pulse and non-return valves
- Adjustable acrylic header tank with inlet and outlet hoses
- Outlet hose with variable head arrangement
- Quick release fitting for easy connection to Hydraulics Bench
- Supplied with weights to load pulse valve
- Educational software available as an option

#### **F1-25 PELTON TURBINE**

- Turbine wheel inside cast housing with acrylic panel to enable viewing
- Mechanical torque measured using dynamometer with spring balances
- Inlet pressure gauge
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

#### **F1-26 SERIES/PARALLEL PUMPS**

- Fixed speed pump with similar performance characteristics to pump in Hydraulics Bench
- Mounted on floor-standing plinth with ON/OFF switch
- Discharge manifold with flow control valve and pressure gauges
- All hoses and fittings supplied for easy connection to Hydraulics Bench in either series or parallel configuration
- Educational software available as an option

#### **F1-27 CENTRIFUGAL PUMPS CHARACTERISTICS**

- Variable speed pump with similar performance characteristics to pump in Hydraulics Bench
- Mounted on floor-standing plinth with variable speed inverter drive
- Discharge manifold with flow control valve and pressure gauges
- All hoses and fittings supplied for easy connection to Hydraulics Bench in either series or parallel configuration
- Educational software available as an option

#### **F1-28 CAVITATION DEMONSTRATION**

- Circular Venturi-shaped test section manufactured from clear acrylic for full visualisation of cavitation
- Three Bourdon gauges indicate the static pressure upstream of the contraction, inside the throat and downstream of the expansion in the test section
- Flow control valves upstream and downstream of the test section enable flow conditions to be optimised for the demonstration of Cavitation
- Quick release fitting for easy connection to Hydraulics Bench
- Educational software available as an option

### **F1-29 FLUID STATICS AND MANOMETRY**

- Demonstrates the basic principles of hydrostatics and manometry
- Includes vertical tube with variable cross section, Scale length 460 mm
- Includes demonstrations of the following types of manometer:
  - Single piezometer manometer tube, Scale length 460 mm
  - Inclined manometer with inclinations of 5°, 30°, 60° and 90° (vertical)
  - Enlarged limb-manometer
  - 'U' tube manometer (air over liquid), Scale length 460 mm
  - 'U' tube manometer (liquid over liquid), Scale length 460 mm
  - Inverted pressurized 'U' tube manometer, Scale length 460 mm
- Level measurement using Vernier hook and point gauge, Range 0 to 150 mm with 0.1 mm resolution
- Enables the effect of friction to be demonstrated when fluid is in motion

### **F1-30 FLUID PROPERTIES**

- Components stored on support frame manufactured from PVC
- Two hydrometer jars 50 mm diameter and 450 mm high
- Universal hydrometer with varying resolution of 0.01 at 0.70 SG to 0.5 at 2.00 SG
- Two falling sphere viscometer tubes 40 mm diameter with calibration marks at 0, 25, 100, 175, 200 and 220 mm
- Steel spheres 1.588, 2.381 and 3.175 mm diameter
- Spirit filled thermometer glass, range -10° to 50° C
- Aneroid barometer, Range 910 to 1060 mbar
- Six capillary tubes 150 mm long with 0.4, 0.6, 0.8, 1.2, 1.7 and 2.2 mm bore
- Density bottle (pycnometer), capacity 50 ml
- Dual-scale lever balance, ranges 0 to 250 gms x 1 gm and 0 to 1 kg x 10 gms

### **F1-31 PASCAL'S APPARATUS**

- Lever arm with sliding weight and spirit level measures force at the base of the vessel
- Three alternative glass vessels supplied: Parallel sided, Conical and Tapering
- Flexible diaphragm retained by 'O' ring for ease of replacement
- Height adjustable pointer enables all vessels to be filled to a common depth

### **F1-32 FRANCIS TURBINE**

- Francis runner surrounded by six guide vanes inside PVC volute with clear acrylic front panel for visualisation
- Guide vanes adjustable when turbine is running with scale to indicate degree of opening and clamp to prevent movement
- Francis runner 60mm diameter with 12 blades
- Brake force determined using Prony type brake dynamometer
- Inlet pressure gauge with range 0 to 2 bar
- Educational software as an option

### **F1-33 PITOT TUBE DEMONSTRATOR**

- Pitot tube with scale to determine the position within the pipe diameter
- Includes pressurised water manometer with scale length 500mm
- Approximate dimensions 1.0m x 0.55m x 0.23m
- Set of connecting tubes
- Instruction manual

### **C4-MKII MULTI-PURPOSE TEACHING FLUME**

- A 76mm wide, 250mm high open channel for use with a Hydraulics Bench
- Available in 2.5m and 5.0m working section lengths
- Clear acrylic sides to give visibility of the working section
- A jacking system permits the slope of the channel bed to be adjusted between -1% and +3%
- Inlet tank with flow stilling arrangement
- Includes a Venturi, Sharp and Broad Crested Weirs, two vernier level gauges, adjustable Undershot Weir and Crump Weir
- Wide range of other models available as accessories
- Optional flow meter
- Comprehensive instruction manual
- Educational software available as an option

### **C6-MKII-10 FLUID FRICTION APPARATUS**

- Tubular steel framework supporting a network of pipes and fittings
- Four smooth-bore test pipes of different diameters ranging from 4.5mm I.D. to 17.2mm I.D., plus roughened pipe
- Large selection of valves, bends and fittings for test:
  - artificially roughened pipe
  - 90° bends (large & small radii)
  - 90° elbow
  - 90° mitre
  - 45° elbow, 45° Y, 90° T
  - sudden enlargement
  - sudden contraction
  - gate valve
  - globe valve
  - ball valve
  - inline strainer
  - clear acrylic Venturi
  - clear acrylic orifice meter
  - clear acrylic pipe section with a Pitot tube & static tapping
- Acrylic pipe section with Venturi, Orifice plate and Pitot tube
- 38 tapping points for head loss measurement
- Supplied with fittings for easy connection to Hydraulics Bench (no tools required)
- Various instrumentation options available including water, mercury or digital manometers
- Educational software available as an option
- Data logging accessory available, comprising turbine flow meter, two pressure sensors and USB interface, plus data logging software
- Optional Data logging accessory, comprises two electronic pressure sensors, electronic flow sensor, signal conditioning USB interface and software enabling logging of measured variables using a PC.

### **C7-MKII PIPE SURGE AND WATER HAMMER APPARATUS**

- A free-standing unit designed to demonstrate the phenomena of pipe surge and water hammer when connected to a Hydraulics Bench
- Includes two separate stainless steel test pipes, both 3m long, constant head tank, slow acting valve, fast acting valve etc
- A transparent surge shaft (40 mm diameter and 800mm high) with scale enables transient water levels to be observed and timed
- Electronic sensors used to measure pressure transients at two locations in the water hammer test pipe, one adjacent to fast acting valve and one half way along the test pipe.
- Pressure transients monitored using a PC (not supplied) using a USB connection from the pressure transducers (requires no external electrical supply)
- Straight metal pipes used, rather than a coiled arrangement, to minimize distortion to the pressure profile

### **C11-MKII PIPE NETWORKS**

- Specifically designed to enable the setting up of a wide range of different pipe arrays (networks)
- Pipe network mounted on free-standing support frame for use alongside an F1-10 Hydraulics Bench
- Clear acrylic test pipes are all 0.7m long with inside diameters of 1x 6mm, 2x 9mm, 1x 10mm, 1x 14mm
- Differential pressure measurements obtained using a hand-held electronic pressure meter with self-sealing quick-release connections to the pipe network
- Flows into and out from the appropriate network can be varied individually
- Educational software as an option

### **S16 HYDRAULIC FLOW DEMONSTRATOR**

- A floor-standing flow channel for use with a Hydraulics Bench
- Working section 77mm wide, 150mm high and 1100mm long
- Can be configured to demonstrate flow in open channels and closed conduits
- Clear acrylic sides for good visibility of flow patterns created
- Stilling arrangement at inlet to promote smooth flow into the working section
- Section of bed can be elevated continuously and locked at the required height
- Discharge tank incorporates flow control valve for convenience in setting up
- Total and static heads indicated on multi-tube manometer connected to Pitot tubes and static tapings at three locations in working section
- Pitot tubes mounted through bed of channel for ease of priming and height adjustment (can be traversed from floor to roof to measure velocity profile)
- Transparent scales enable measurement of all important heights and levels
- Models of hydraulic structures supplied include Undershot Weir (Sluice gate) at the inlet, Overshot Weir at the outlet, Sharp Crested Weir, Broad Crested Weir (also used to create a Culvert) and Ogee Weir
- Suitable for project work with alternative hydraulic structures (user created)
- Optional direct reading flow meter to aid setting up of demonstrations
- Comprehensive instruction manual supplied

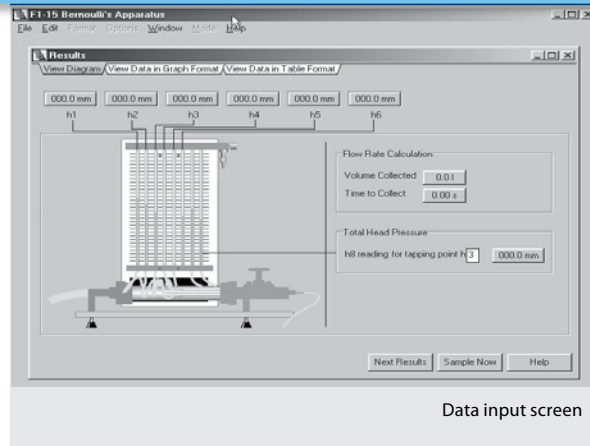


## Armsoft Windows™ compatible software



scan to learn more!

### F1-301 Armsoft Fluid Mechanics Software



Data input screen

Educational software, specifically developed for the Armfield Hydraulics Bench and associated accessories, offering a complete teaching package of coursework and laboratory investigation. The familiar Windows environment enables the student to explore the principles of each accessory quickly and easily, enabling comparison of theory and practical measurements, thus providing a good understanding of the principles involved.

The software has been designed for maximum flexibility and ease of use. Comprehensive Help screens guide the student through both the theoretical background and the practical investigation of the equipment in question. All the information required to set up and run the experiment is included in the software, together with suggested laboratory investigations and further questions for the student to answer.

#### ADVANTAGES

- > Reduces lecturer and technician support time in the laboratory by leading the student logically through the use of the equipment and the experimental procedures
- > Can be used outside the laboratory to familiarise the student with the equipment and procedures, prior to performing the practical training exercise
- > Reinforces understanding of the theoretical concepts involved
- > Reinforces understanding of practical concepts such as taking readings, experimental errors, units of measurement etc.
- > Eliminates the need for repetitive calculations but still requires the student to demonstrate understanding of the mathematical processes used
- > Enables the student to process all results during the laboratory session, thus giving immediate feedback on the success or otherwise of the investigation while still having access to the equipment

#### FEATURES

This advanced educational software contains a number of unique features aimed at enhancing the student's understanding of the subjects being studied.

#### These features include:

- > Presentation screens provide details on how to use the software, the theory behind the investigations, how to set up the equipment, etc.
- > Presentations are backed up by comprehensive Help screens providing more detail and additional background material
- > A mimic diagram of the equipment is provided.
- > The user enters the measured values into the relevant positions on the diagram
- > The user can add written notes, which are recorded with the logged data in the appropriate time slot
- > Results can be displayed graphically, or in tabular format
- > Full control is provided over the displayed graphs, including scaling, axes and which variables are displayed
- > The data is exportable to general purpose spreadsheets or word processors as applicable

#### ORDERING INFORMATION

Software covering the full range of accessories is available on a single CD-ROM, order code F1-CD-301.

#### COMPUTER REQUIREMENTS

PC running Windows 98, or later.

FOR FURTHER INFORMATION ON THE ADVANCED FEATURES OF THE SOPHISTICATED ARMFIELD SOFTWARE VISIT:  
[www.discoverarmfield.co.uk/data/armsoft](http://www.discoverarmfield.co.uk/data/armsoft)



\* Excluding DLM range



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